



About Company

The society with limited liability 'BALTPROMARMATURA' has been formed in 2000 owing to reorganization of Joint Stock Company 'Znamya Tryda', which history has started as the Valve Plant 'Langenzipen & Co' from 1878 in Saint-Petersburg, Russia.

'BALTPROMARMATURA' Ltd since 2001 is a part of the St.-Petersburg Commercial and Industrial Chamber.

'BALTPROMARMATURA' Ltd is major Russian engineer, producer and distributor of industrial pipeline valves.

Manufacture:

- pinch valves
- bellows and lined valves
- check valves
- ball valves
- three-way valves
- o pneumo valves
- globe valves
- protection cups for pipeline valves

Our valves are suitable for: abrasive, corrosive fluids, gas, steam, chemical and petrochemical products, pulp, suspension, waste water, mine slurries, cement, pulp stock, powder, pellets, organic and inorganic acids, chlorine, sewage, drinking water, paper pulp, viscous and granular materials.

Our valves are widely used in many fields: chemical water treatment at Heat and Power Plants, neutralization stations of chemical and galvanic production facilities, sewage treatment plants of the water recirculating systems of works, food, glass, metal, pharmaceutical, water, waste treatment, power, conveying, mining, paint, chemical, pulp & paper industries, agriculture and municipal economy.

BALTPROMARMATURA's valves covered by certificates of conformance with Gosstandart of the Russian Federation (Standard Control State Organization), Rostechnadzor (State Board of Technical Inspection) to usage of valves for industries connected with handling and (or) storing of highly explosive, fire dangerous, aggressive, toxic and chlorinated substances and compounds, hygiene and sanitary certificates for using at water supply systems. Science 2001 into the 'BALTPROMARMATURA' Ltd has been functioning System of Quality Management, which is certificated on conformity to requirements ISO 9001 by the organization of system quality certification 'Test—S.-Petersburg'.

Our system of a quality management has following certificates:

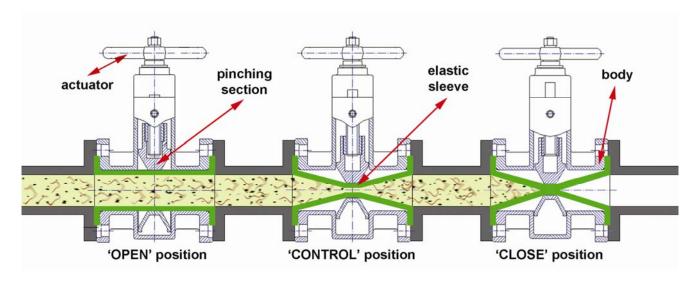
- Certificate of Conformity by GOST R System of Certification;
- Certificate of Conformity 'IQNet' the certificate of conformity on behalf of the International Network on certification CMK, which partner is 'Test–S.-Petersburg';
- Certificate of the Conformity which have been given out under accreditation of a member of the International Forum on accreditation (IAF) of the Italian association on accreditation ACCREDIA.





Pinch valve's principle of operation.

At the close of the valve occurs a pinching of elastic sleeve, thereby damming flow. Opening/closing of the valve realizing by different types of the actuators: manual, pneumatic and electric.



Some of the Pinch Valve's design advantages, as compared with traditional types of the pipeline valves.

- ♦ Lifetime is no less than 30 years.
- ♦ Full tight shut-off during all period of operation, even with transportation a hard duty media.
- ◆ Total body insulation from medium.
- ♦ Valve with nominal pressure 1,6 MPa (16 kgf/cm²) has: full sealed Body, 'OPEN/CLOSE' position Indicator, sleeve technical condition Sensor.
- ♦ During all periods of operation sleeve changing is only servicing of valve.
- ♦ No necessity of the skill intake for complete repair of valve efficiency.
- ♦ Suitable for food, aggressive, abrasive, pulpy, slurry medium and drinking water.
- ♦ Absolutely no clogging and no stagnation.
- Minimum flow resistance.
- Possibility of positive open valve's design manufacturing.
- ♦ The face-to-face length fit with the similar valves length.





Pinch Valve's Component Parts



The Pinch Valves could be equipped with mating flanges, electric actuators from 'Tylaelectroprivod', 'Cheboksar Electronics & Mechanics Plant', 'BETRO', 'Regada', pneumatic actuators from 'BaltPromArmatura' ltd., 'Camozzi' and an extendable stem for buried application from 'HAWLE'.

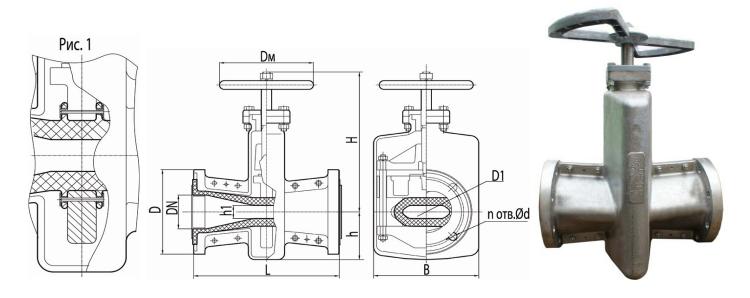
Examples of Pinch Valves application at pipelines with PN to 1,6 MPa, T up to 150° C.

Pinch valves application with the following working media	Examples of Pinch valves application into technological systems (plants)	Comment
Drinking water	Cold and hot water supply systems, including boreholes water use.	Pinch valves are used as stop and control devices for pipelines with working parameters
Industrial water	Process and reused water supply systems; heavily polluted water with solid particles, oil products remains, industrial waste; chemical water preparation systems, reagent systems; water inlet systems.	PN 1,5 MPa and T to 150°C. Pinch valves in its closed position guarantee leakproofness with pressure range from vacuum 10 ⁻² mm. mercury to 1,6 MPa.
Waste water	Domestic, storm, process sewage.	For sleeve manufacture is used the resin mix,
Food media	Transportation and dispensation systems of forage, flour, grain crop, grease, technological masses, spirits and spirit-based solutions, pastes, syrups, jelly-like masses.	based on following caoutchoucs: - Isoprene; - Butadiene-nitrile; - Ethylene-propylene;
Oil products	Transportation systems, filling lines for black oil, gasoline, diesel oil, mineral and hydraulic oils, oily slurries and suspensions including solid particles.	Urethane;Fluoroelastomer;Organosilicon;
Pulpy media	Transportation systems for corrosive and abrasive pulps, slurries, acid and alkali solutions with solid particles, cement, sand, drilling solutions, argil, hydro- transportation pipelines.	and Polyurethane. Sleeve material is according to customer's request in compliance with special characteristics of the working media.
Corrosive media	Technological pipelines for organic and inorganic acids, alkali, salts, condensates, electrolytes, technical spirits, chemical water preparation systems of boiler-rooms and manufacturing processes, reagent systems, animals and birds vital activity and manure waste disposal systems.	
Gaseous media	Compressed air and pneumatic transportation systems, gas-purifying stations, sandblasting machines.	





Pinch Valve, 33a17r, P98036



Nominal bore, mm.	DN	50	80	100	125	150	200
Face-to-face length, mm.	L	230	310	350	400	480	600
Height above axis, mm.	Н	234	309	428	430	530	530
Height under centerline, mm.	h	82	110	143	150	200	204
Flow passage, mm.	h1	25	40	60	60	100	92
Flange diameter, mm.	D	160	195	215	245	280	335
Diameter of connecting hole, mm.	d	18	18	18	18	23	23
Number of holes	n	4	4	8	8	8	8
Center to center, mm.	D1	125	160	180	210	240	295
Width, mm.	В	180	224	310	336	400	484
Diameter of handwheel, mm.	Dм	160	200	280	280	450	450
Weight, kg.	G	8	13	25,5	28,5	51,5	69

Note: The version with sleeve positive opening (pic.1) use with pressure P_{work} PN up to 0,2 MPa (2 kgf/cm²).

Version - normal, export, tropical. Nominal pressure PN - 0,6 MPa (6 kgf/cm²).

Connection to the pipeline - flanges. Sizes of flanges of the pipeline - in accordance with State Standard.

Direction of working medium - bilateral. Working position of the valve - any. Body material - aluminium.

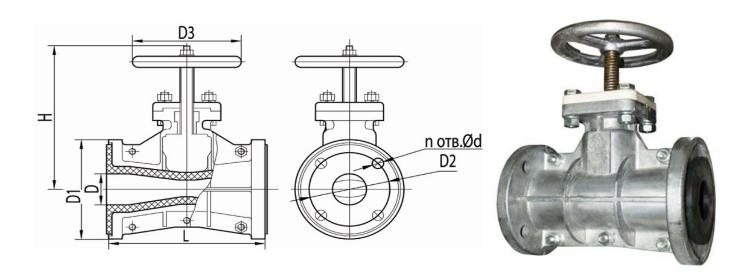
Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive, pulps, liquid and viscous media, mineral oils and petroleum products.

Low flow resistance factor for DN 50, 80, 100, 125 - 0.6, for DN 150, 200 - 0.4. Full tight shut - off.





Pinch Valve, 33a23r, P98049



Naminal Bara DN mm	Nominal Bore, DN mm Dimensions, mm												
Nominal Bore, DN min	D	D1	D2	D3	L	Н	d	n	Weight, kg				
50	50	160	125	160	230	232	18	4	6,3				
80	80	195	160	160	310	280	18	4	8,8				

Note: The version with sleeve positive opening use with pressure P_{work} PN up to 0,2 MPa (2 kgf/cm²).

This pinch valve keeps all technical parameters of the product line.

Direction of working medium - any.

Full tight shut - off.

Nominal pressure, PN - 0,6 MPa. (6 kgf/cm²)

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive, pulps, liquid and viscous media, mineral oils and petroleum products.

Version - normal, export, tropical.

Body material - aluminium.

Working position of the valve - any.

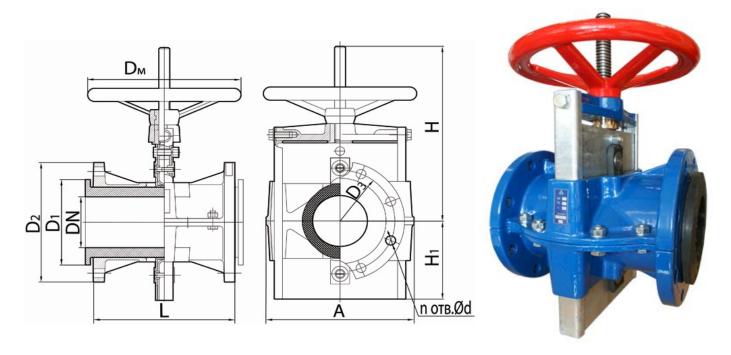
Low flow resistance factor - 0,6

Connection - flanges.





Full Bore Pinch Valve, 33a1r, BPA98014



Naminal bara mm	Nominal bore, mm Dimensions, mm												
Nominal bore, min	D1	D2	D3	Н	H1	L	Α	Dм	d	n	Weihgt, kg		
100	168	235	200	343,5	153,5	260	270	280	18	8	15		
150	225	290	255	439	194	310	355	280	18	8	23		

Nominal pressure, PN – 0,6 MPa (6 kgf/cm²).

Connection - flanges.

Working medium: pulp, friable, liquid weakly aggressive and aggressive media with temperature up to 100°C.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,1.

Working position of valve - any.

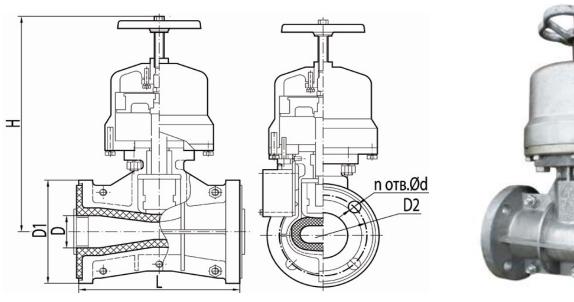
Version - normal, export, tropical.

Body material - aluminum.





Pinch Valve with Pneumatic Actuator, 33a624r, P98050





Naminal Dava mm DN			Dime		Mainht Ire			
Nominal Bore, mm DN	D	D1	D2	L	Н	d	n	Weight, kg
50	50	160	125	230	335	18	4	10
80	80	195	160	310	465	18	4	15

Note: The version with sleeve positive opening use with pressure P_{work} PN up to 0,2 MPa (2 kgf/cm²).

Nominal pressure, PN - 0,6 MPa (6 kgf/cm²)

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive, pulps, liquid and viscous media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,6.

Working valve's position - actuator up.

Pressure of operate air at pneumatic actuator, P_{oper} 0,5 - 0,6 Mpa (5 - 6 kgf/cm²).

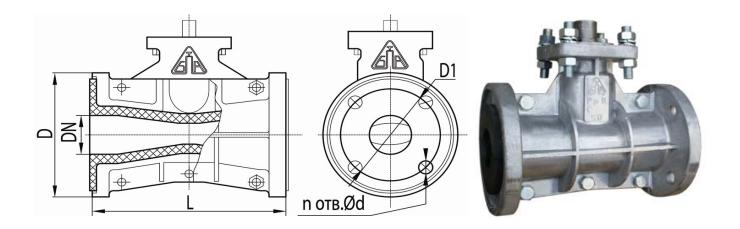
Version - normal, export, tropical.

Body material - aluminium.





Pinch Valve meant for Electric Actuator, 33a921r, P98044



Nominal Bore, mm DN	Nominal Bore, mm DN Dimensions, mm										
Nominal Bore, min Bit	D	D1	L	d	n	Weight, kg					
50	160	125	230	18	4	6					
80	195	160	310	18	4	9					

Note: The version with sleeve positive opening use with pressure P_{work} PN up to 0,2 MPa (2 kgf/cm²).

Nominal pressure, PN - 0,6 MPa. (6 kgf/cm²).

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive, pulps, liquid and viscous media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,6.

Valve working position - any with additional supporting pier for actuator, except position with actuator down.

Normal, Explosionproof types of electric actuator available.

Version - normal, export, tropical.

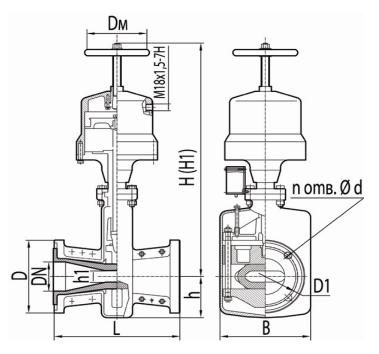
Body material - aluminium.

Пример записи обозначения задвижки шланговой под электропривод DN 50 при заказе: "Задвижка шланговая под электропривод, т/ф 33a921p, П98044-050, ТУ 26-07-381-86".





Pinch Valve with Pneumatic Actuator, 33a603r, P98005M





Nominal bore, mm.	DN	50	80	100	125	150	200
Face-to-face length, mm.	L	230	310	350	400	480	600
Height above axis(opened), mm.	Н	445	580	715	715	1045	1045
Height above axis(closed), mm.	H1	465	605	755	755	1105	1100
Height under centerline, mm.	h	82	110	143	150	200	204
Flow passage, mm.	h1	25	40	60	60	100	92
Flange diameter, mm.	D	160	195	215	245	280	335
Diameter of connecting hole, mm.	d	18	18	18	18	23	23
Number of holes	n	4	4	8	8	8	8
Center to center, mm.	D1	125	160	180	210	240	295
Width, mm.	В	180	224	310	336	400	484
Weight, kg.	G	13	23	43	46	87	103
Diameter of handwheel, mm.	Dм 120 160 200 280 280 280						
Operate pressure of air for pneumatic actuator MPa (kgf/cm²)	0,50,6 (56)						
Control circuits	Alternating voltage 220 V frequency 50 hertz						

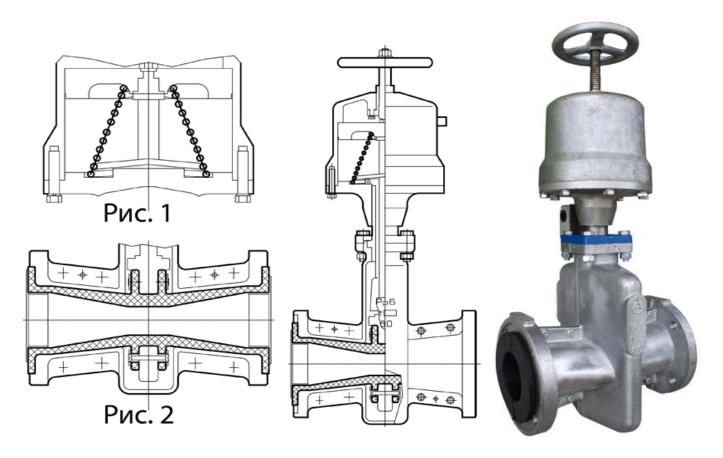
Note: The version with sleeve positive opening use with pressure P_{work} PN up to 0,2 MPa (2 kgf/cm²).

Nominal pressure PN - 0,6 MPa (6 kgf/cm2). Connection - flanges. Working position of the valve - with actuator up. Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive, pulps, liquid and viscous media, mineral oils and petroleum products. Sizes of flanges of the pipeline in accordance with State Standard. Pressure of operate air at pneumatic actuator, Poper 0,5 - 0,6 Mpa (5 - 6 kgf/cm2). Direction of working medium - any. Body material - aluminium. Hydraulic resistance factor for DN 50, 80, 100, 125 - 0.6, for DN 150, 200 - 0.4. Full tight shut - off.





Pinch Valve with Pneumatic Actuator, 33a619r, P98037



This pinch valve with pneumatic actuator keeps all technical parameters of the product line and has the advanced design allowing reliability growth.

Unique design features:

- Pneumatic actuator provided with a mechanical spring (pic. 1)to open the valve.
- The sleeve is supplied with positive opening tags and unit of fastening of the tags

to the cross-arms (pic. 2) to open with low pressure (0,2 MPa - 2 kgf/cm²) in pipeline.

Nominal pressure PN - up to 0,6 MPa (6 kgf/cm²). Connection - flanges. Full tight shut - off. Sizes of flanges of the pipeline in accordance with State Standard. Direction of working medium - any.

Working position - with actuator up. Hydraulic resistance factor for DN 50, 80, 100, 125 - 0.6, for DN 150, 200 - 0.4. Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive, pulps, liquid and viscous media, mineral oils and petroleum products.

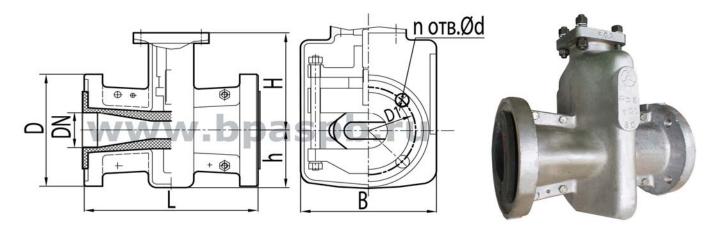
Operate pressure of air for pneumatic actuator MPa (kgf/cm²) - 0,5...0,6 (5...6). Body material - aluminium.

Weight, kg. DN 50 - 13,4; DN 80 - 23,3; DN 100 - 43,5; DN 125 - 46,5; DN 150 - 90; DN 200 - 105,5 kg.





Pinch Valve meant for Electric Actuator, 33a903r, P98010M



Nominal bore, mm	DN	50	80	100	125	150	200
Face-to-face length, mm	L	230	310	350	400	480	600
Height above axis, mm	Н	162	225	316	316	410	410
Height under axis, mm	h	82	110	143	150	200	204
Flange diameter, mm	D	160	195	215	245	280	335
Connecting hole diameter, mm	d	18	18	18	18	23	23
Number of holes	n	4	4	8	8	8	8
Center to center, mm	D1	125	160	180	210	240	295
Width, mm	В	180	224	310	336	400	484
Weight, kg	G	7	13	25,5	28,5	51,5	69

Note: The version with sleeve positive opening use with pressure P work PN up to 0,2 MPa (2 kgf/cm²).

Nominal pressure P_{work} - 0,6 MPa (6 kgf/cm²).

Connection - flanges.

Sizes of flanges of the pipeline - to Russian standard.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive, pulps, liquid and viscous media, pulps, liquid and viscous media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Hydraulic resistance factor for DN 50, 80, 100, 125 - 0.6, for DN 150, 200 - 0.4.

Valve working position - any with additional supporting pier for actuator, except position with actuator down.

Normal, Export, Tropical valve versions available.

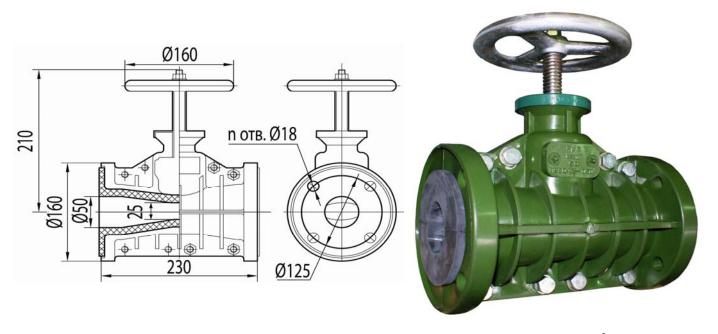
Normal, Explosionproof electric actuator versions available.

Body material - aluminium.





Pinch Valve, 33a17r, P98036



Note: The version with sleeve positive opening use with pressure P_{work} PN up to 0,2 MPa (2 kgf/cm²).

Nominal pressure, PN - 0,6 MPa. (6 kgf/cm²).

Nominal Bore, mm DN - 50.

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Application with other working media is permitted subject to agreement with the manufacturer.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0.6.

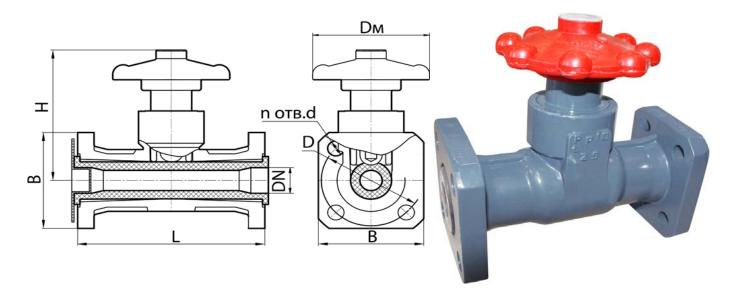
Working position of the valve - any.

Weight - 4,65 kg.





Pinch Valve with Non-rising Stem, 33a26r, BPA98003



Nominal Bore,			Dime	ensions	, mm			Waight ka
DN mm	L	В	D	Dм	Н	d	n	Weight, kg
25	160	90	85	100	123	14	4	1,9
32	180	105	100	100	149	18	4	2,9

Nominal pressure, PN – up to 1 Mpa (10 kgf/cm²).

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressivemedia, mineral oils and petroleum products.

Direction of working medium - bilateral.

Full tight shut - off.

Low flow resistance factor - 0,2.

Working position of the valve - any.

Full bore.

Sealed body.

Body material - aluminum.

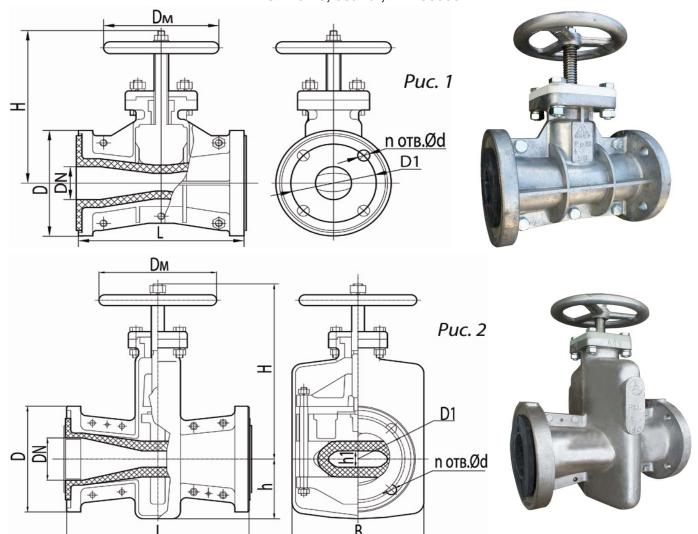
Version - normal, export, tropical.

Mechanical indicator of sleeve's rupture availability. By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture (pic. 1).





Pinch Valve, 33a26r, BPA98003



Nominal bore, DN mm	DN	50	80	100	125	150	200	
Face-to-face length, mm	L	230	310	350	400	480	600	
Height above axis, mm	Н	232	309	428	430	578	580	
Height under centerline, mm	h		110	143	150	200	204	
Flow passage, mm	h1	25	40	60	60	100	92	
Flange diameter, mm	D	160	195	215	245	280	335	
Diameter of connecting hole, mm	d	18	18	18	18	23	23	
Number of holes.	n	4	4	8	8	8	8	
Center to center, mm	D1	125	160	180	210	240	295	
Width, mm	В		224	310	336	400	484	
Diameter of handwheel, mm	Dм	160	200	280	280	450	450	
Weight, kg	G	6,3	13	25,5	28,5	51,5	69	
Picture		1	2					

Note: The version with sleeve positive opening use with pressure PN up to 0,2 MPa (2 kgf/cm²).

Nominal pressure PN 1, 0 MPa (10 kgf/cm²). Connection to the pipeline - flanges.

Sizes of flanges of the pipeline - in accordance with State Standard.

Full tight shut - off.

Direction of working medium - any.

Working position of the valve - any.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Version - normal, export, tropical.

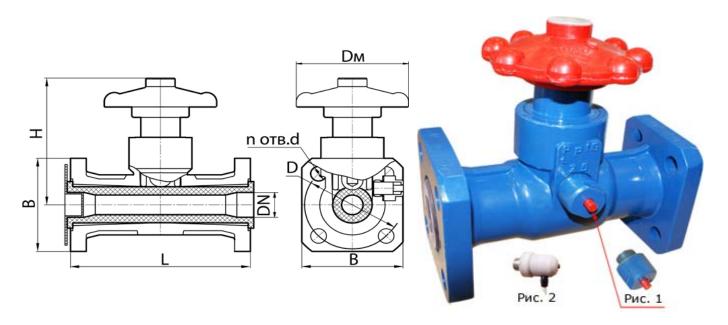
Low flow resistance factor for DN 50, 80, 100, 125 - 0.6, for DN 150, 200 - 0.4.

Body material - aluminum.





Pinch Valve with Non-rising Stem, 33a27r, BPA98000



Nominal Bore,			Dime	ensions,	mm			Weight, kg
DN mm	L	В	D	Dм	Н	d	n	weight, kg
25	160	90	85	100	123	14	4	1,9
32	180	105	100	100	149	18	4	2,9

Nominal pressure, PN – up to 1,6 Mpa (16 kgf/cm²).

Connection – flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor for - 0,1.

Working position - any.

Full bore.

Sealed body.

Body material - aluminum.

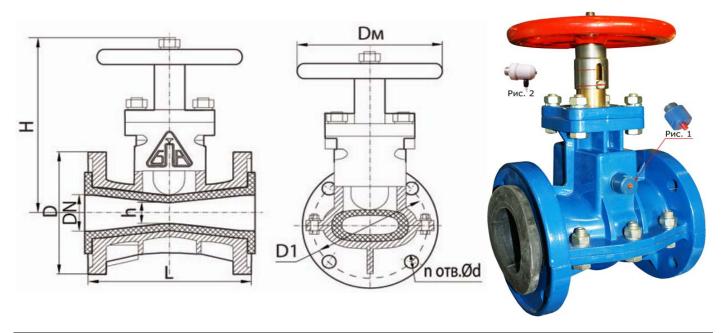
Mechanical indicator (pic. 1) of sleeve's rupture availability.

By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture (pic. 2).





Pinch Valve with Non-rising Stem, 33a29r, BPA98000



Nominal Bore, DN mm				Dimensi	ons, mm	1			Woight kg
Nominal Bore, DN min	D	D1	Dм	L	Н	h	d	n	Weight, kg
50	160	125	200	180	236	27	18	4	6,5
80	195	160	210	210	280	45	18	4	8,9
100	215	180	280	230	333	58	18	8	14

Nominal pressure, PN – up to 1,6 MPa (16 kgf/cm²).

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,6.

Working position of valve - any.

Sealed body.

Body material - aluminum.

Mechanical indicator (pic. 1) of sleeve's rupture availability.

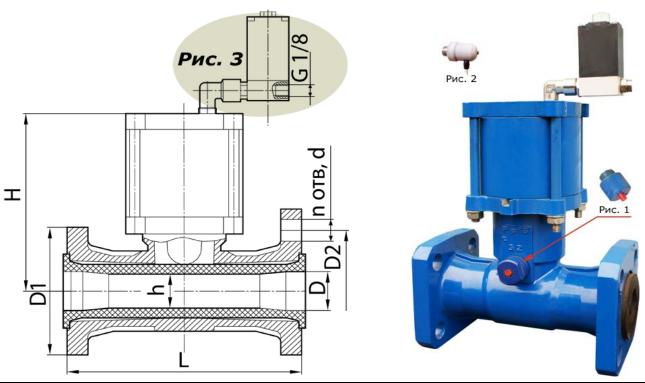
By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture (pic. 2).

OPEN/CLOSE posipion indicator available.





Pinch Valve with Pneumatic Actuator, 33a627r, BPA98001



Nominal Bore, mm			D	imensic	ns, mm	1			Mainht Inn
DN	D	D D1 D2 L H		h	d	n	Weight, kg		
25	25	□90	85	160	123	19	14	4	3,2
32	32	□105	100	180	140	28	18	4	3,9

Nominal pressure, PN – up to 1,6 MPa (16 kgf/cm²).

Connection - flanges.

Low flow resistance factor - 0,1.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Working position - with actuator up.

Body material - aluminum.

Operaiting air pressure Poper 0,5-0,6 MPa (5 - 6 kgf/cm²).

Sealed body.

Mechanical indicator (pic. 1) of sleeve's rupture availability.

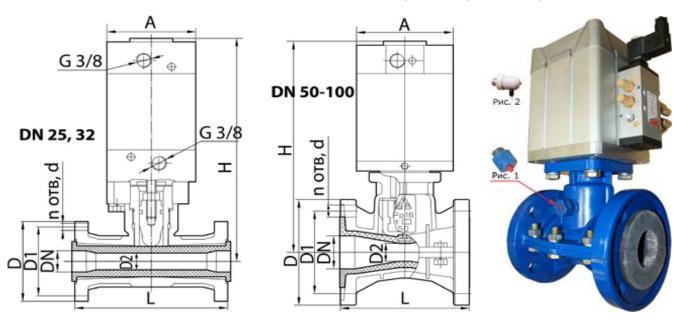
By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture (pic. 2).

On the customer's request the Pinch valve can be completed with the pneumatic distributing valve with the electromagnetic drive (pic. 3), supply voltage - 220 v.





Pinch Valve with Camozzi Pneumatic Actuator, 33a629r, 33a629r1, BPA98001



Nominal Bore,			Din	nens	sions	, mm			Weight,	Aut at a T	Actuator's stem	
mm DN	D	D 1	D 2	n	d	Α	L	Н	kg	Actuator Type	force H (kgs)	
25	□90	85	19	4	14	93	160	252	5,6	61M3P080A0030	2000 (200)	
32	□105	100	28	4	18	93	180	282	6,5	61M3P080A0035	2000 (200)	
50	160	125	27	4	18	135	180	320	13,2	61M3P125A0043-UA01	6000 (600)	
80	195	160	45	4	18	135	210	507	20	61M3P125A0060N2-UA01	15000 (1500)	
100	215	180	58	8	18	176	230	614	36	41M3P160A0073N2-UA01	23500 (2350)	

Nominal pressure, PN – up to 1,6 MPa (16 kgf/cm²).

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,6 for DN 50; 80; 100 and - 0,2 for DN 25; 32.

Operaiting air pressure P oper 0,5-0,6 MPa (5 - 6 kgf/cm²).

Sealed body.

Body material - aluminum.

Mechanical indicator (pic. 1) of sleeve's rupture availability.

By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture (pic. 2).

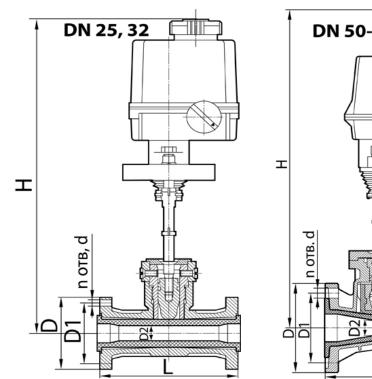
Version - normal, export, tropical.

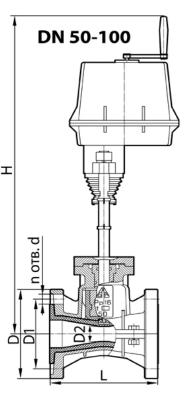
Valve working position - any with additional supporting pier for actuator, except position with actuator down.





Pinch Valve with Regada Electric Actuator, 33a929r, BPA98001







		D	imens	ions, r	nm			Weight,	Actuator type	Engine	Current		
DN	D	D 1	D2	L	н	d	n	kg	(direct operating)	Power (W)	voltage (v)	frequency (Hz)	
25	□90	85	19	160	408	14	4	5,8	ST 0.490.0-0PVAO/00	2,75			
32	□105	100	28	180	433	18	4	6,9	31 0.490.0-0F VAO/00	2,75	230		
50	160	125	27	180	574	18	4	13	ST 0.1.498.0-0YIAM/00	15		50	
80	195	160	45	210	703	18	4	27,5	ST 2.492.0-9EKAK/26	90	3x400		
100	215	180	58	230	725	18	8	30,5	ST 2.492.0-9CKAK/26	90	3X 4 00		

Nominal pressure, PN – up to 1,6 MPa (16 kgf/cm²).

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,6 for DN 50-100 and - 0,2 for DN 25-32.

Sealed body.

Body material - aluminum.

Mechanical indicator (pic. 1) of sleeve's rupture availability.

By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture (pic. 2).

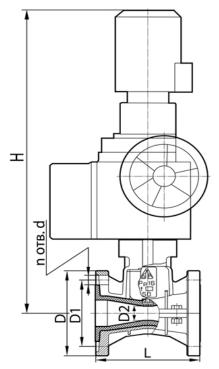
Version - normal, export, tropical.

Valve working position - any with additional supporting pier for actuator, except position with actuator down. Normal, Explosionproof electric actuator versions available.





Pinch Valve with 'ZEiM' Electric Actuator, 33a929r1, BPA98001





Nominal Bore, mm			Dim	ensions,	, mm			Maight ke
DN	D	D D1 D2 L H d n		Weight, kg				
50	160	125	27	180	632	18	4	28
80	195	160	45	210	662	18	4	30
100	215	180	58	230	636	18	8	53

Nominal pressure, PN – up to 1,6 MPa (16 kgf/cm²).

Full bore.

Version - normal, export, tropical.

Connection – flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media,

mineral oils and petroleum products.

Direction of working medium - any.

Low flow resistance factor - 0,6.

Sealed body

Valve working position - any with additional supporting pier for actuator, except position with actuator down.

Full tight shut - off.

Body material - aluminum.

Mechanical indicator (pic. 1) of sleeve's rupture availability.

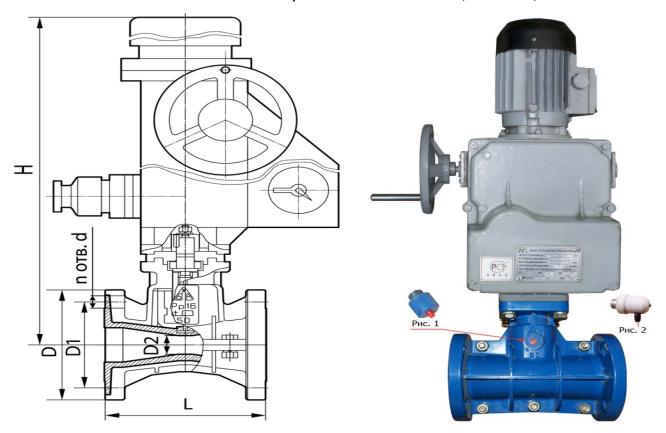
By the special order the valve is completed with the electromechanical (closed contact) indicator of sleeve's rupture (pic. 2).

	Actuator type	Engine power	Cur	rent	Adjustment of socket limitation of
DN, mm	(multi-turn)	(W)	voltage (v)	frequency (Hz)	4 N (1)
50	PEM-A3	180			25 (2,5)
80	r Livi-A3	100	380	50	46 (5)
100 PEM-B5		1100			100 (10)





Pinch Valve with 'Tulaelectroprivod' Electric Actuator, 33a929r1, BPA98001



Nominal Bore, mm			Dim	ensions	mm			Mainht I.a.
DN	D	D 1	D2	L	L H		n	Weight, kg
50	160	125	27	180	632	18	4	23
80	195	160	45	210	662	18	4	25
100	215	180	58	230	636	18	8	64,5

Nominal pressure, PN – up to 1,6 MPa (16 kgf/cm²).

Low flow resistance factor - 0,6.

Version - normal, export, tropical.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Full bore.

Body material - aluminum.

Sealed body.

Full tight shut - off.

Connection - flanges.

Direction of working medium - any.

Normal, Explosionproof electric actuator versions available.

Working position of the valve – any with additional supporting pier for actuator, except position with actuator down.

Mechanical indicator (pic.1) of sleeve's rupture availability.

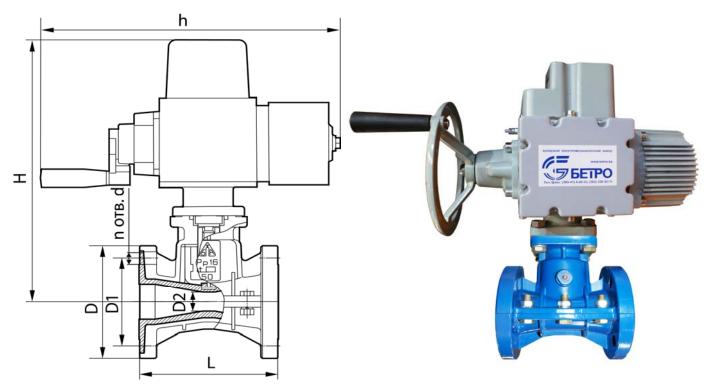
By the special order is completed with the electromechanical indicator (pic.2).

DN	Actuator type	Engine power	Cur	rent	Adjustment of socket limitation of
DN	(multi-turn)	(W)	voltage (v)	frequency (Hz)	torgue moment Nm (kgs m)
50	Н-А2-05КУ2	180			25 (2,5)
80	11-A2-05K92	160	380	50	46 (5)
100	Н-Б1-05У2	1300			100 (10)





Pinch Valve with BETRO electric actuator, 33a929r1, BPA98001



Nominal Bore, mm			Dim	ensions,	mm			Mainlet Iron
DN	D	D1 D2 L H d		d	n	Weight, kg		
50	160	125	27	180	503	18	4	21
80	195	160	45	210	577	18	4	23
100	215	180	58	230	630	18	8	46

Nominal pressure, PN – up to 1,6 MPa (16 kgf/cm²).

Low flow resistance factor - 0,6.

Version - normal, export, tropical.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Full bore.

Body material - aluminum.

Sealed body.

Full tight shut - off.

Connection - flanges.

Direction of working medium - any.

Normal, Explosionproof electric actuator versions available.

Working position of the valve – any with additional supporting pier for actuator, except position with actuator down.

Mechanical indicator of sleeve's rupture availability.

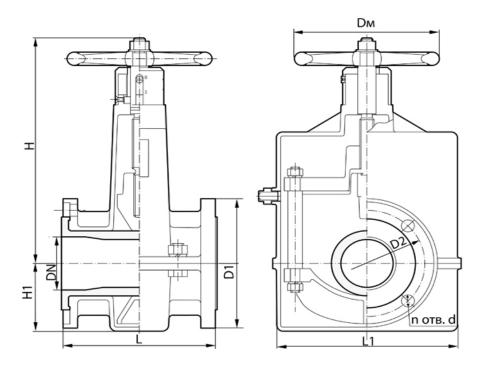
By the special order is completed with the electromechanical indicator.

DN	Actuator type	Engine power	Cur	rent	Adjustment of socket limitation of
DN	(multi-turn)	(W)	voltage (v)	frequency (Hz)	torgue moment Nm (kgs m)
50	EP-3-100-24-				25 (2,5)
80	A2-05-B	0,35-1,1	220/380	50	46 (5)
100	EP-3-300-25- B1-O-A	0,00-1,1	220/000	30	100 (10)





Full Bore Pinch Valve, 33a27r, BPA98000





Nominal Bore, mm				Dim	ensions,					
DN	D 1	D 2	Dм	DM L L		Н	H1	d	n	Weight, kg
50	160	125	160	180	162	286	80	18	4	7,3
80	195	160	200	210	250	340	102	18	4	14,2
100	215	180	280	230	304	405	125	18	8	20

Note: The version with sleeve positive opening use with pressure P work up to 0,2 MPa (2 kgf/cm²).

Nominal pressure, PN – up to 1, 6 MPa (16 kgf/cm²).

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,1.

Working position of valve - any.

Full bore.

Sealed body.

Body material - aluminum.

Mechanical indicator of sleeve's rupture availability.

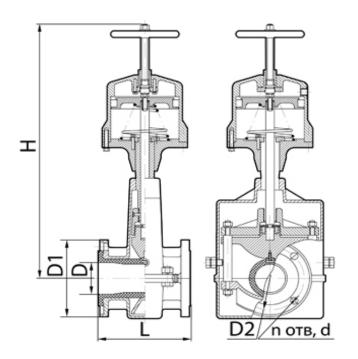
By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture.

OPEN/CLOSE position indicator available.





Full Bore Pinch Valve with Pneumatic Actuator, 33a627r, BPA98001





Nominal Bore, mm			Dime	ensions	, mm		Weight, kg	
DN	D	D 1	D 2	L	Н	d n		weight, kg
50	50	160	125	180	286	18	4	7,3
80	80	195	160	210	340	18	4	14,2
100	100	215	180	230	405	18	8	20

Note: The version with sleeve positive opening use with pressure P work up to 0,2 MPa (2 kgf/cm²).

Nominal pressure, PN – up to 1, 6 MPa.(16 kgf/cm²).

Connection - flanges.

Working medium: liquid medium for water supply and sewerage systems, not aggressive and aggressive media, mineral oils and petroleum products.

Direction of working medium - any.

Full tight shut - off.

Low flow resistance factor - 0,1.

Working position - with actuator up.

Pressure of working air at pneumatic actuator, P_{work} 0,5 - 0,6 MPa (5 - 6 kgf/cm²).

Sealed body.

Body material - aluminum.

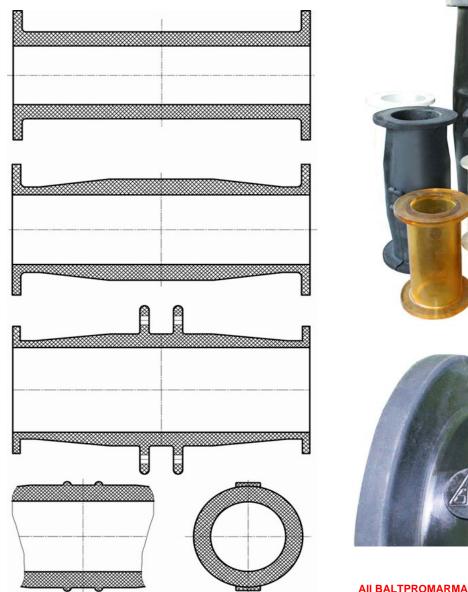
Mechanical indicator of sleeve's rupture availability.

By the special order the valve is completed with the electromechanical (normally closed contact) indicator of sleeve's rupture.





Sleeves for Pinch Valves







Attention! All BALTPROMARMATURA's sleeves are marked by a trade mark.

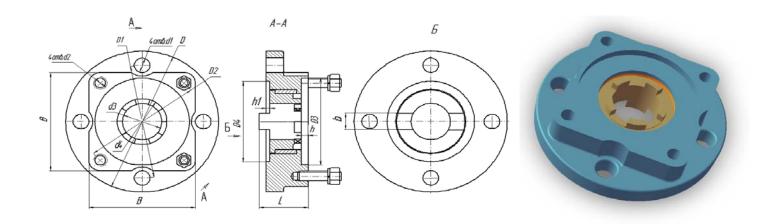
At our company you can get spare parts and accessories to aluminum pinch valves, pneumovalves, devices of emergency closing and other BALTPROMARMATURA's products.

For sleeves' manufacture are used following rubbers: isoprene, butadiene-nitrile, ethylene-propylene, urethane, organ silicone and polyurethane.





Adapter P98010-050A, P98010-100A



								Den	nenti	ons,	mm						
Pinch Valve drawing symbol	Adaptor's Designation	DN	В	D	D1	D2	D3	D4	d1	d2	d3	d4	h	h1	b	L	Weight, kg
P98044-050	P98010-050A	50	100	125	102	104	70	70	12	M12	32	44	3	4	14	37	3
P98010-080M	F 900 10-030A	80	100	123	102	104	70	70	14	IVIIZ	32	‡	י	+	<u>+</u>	5	3
P98010-100M		100															
P98010-125M	P98010-100A	125	122	175	140	135	108	100	10	M12	15	57	4	8	20	56	5,5
P98010-150M	1 300 10-100A	150	122	1/3	140	133	100	100	10	IVIIZ	40	31	+	٥	20	50	5,5
P98010-200M		200															

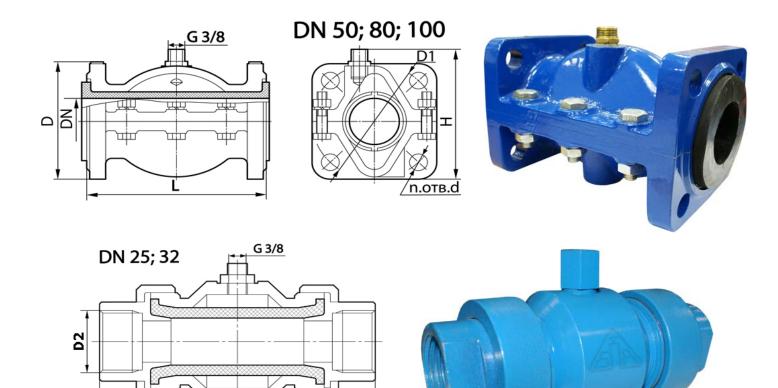
Pinch Valve	'Tylaelectropr	ivod'	«AUMA»		«REGADA»	»	«SIEMENS»		
drawing symbol	Actuator's Designation	Mkr, kgm	Actuator's Designation	Mkr, kgm	Actuator's Designation	Mkr, kgm	Actuator's Designation	Mkr, kgm	
P98044-050	H-A2-0105	2,5-6	SA10.1	4-12	MO52000	1,6-15	M76341-C	4-12	
P98010-080M	H-A2-0711	6-10	SA 10.1	4-12	WO52000			4-12	
P98010-100M									
P98010-125M	H-B1	10-30	SA14.1	10-25	MO52032	16-25		10-25	
P98010-150M	I I-DI	10-30	SA 14.1	10-25	IVIU52032	10-25		10-25	
P98010-200M									

The Adapter is intended for connection of Multi - turn Electric Actuators to the Baltpromarmatura's Pinch Valve PN 0,6 MPa, or another suitable steel and cast iron valves.





PneumoValve, 14a601r, BPA29000



DN	D	D1	D2	L	n	d	Н
25			G 1	135			
32			G 11/4	160			
50	<u> </u>	125		180	4		140
80	☐ 150	160		210	8	18	185
100	<u> </u>	180		230	8		230

Meant as shutoff device for installation at pipelines with medium pressure from 0,2 up to 0,4 MPa (from 2 up to 4 kgf/cm²).

Connection – flanges, union joint.

Leak-free shutoff of the valve provide with elastic deformation of the rubber sleeve by air supply P_{oper} 0,6 MPa (6 kgf/cm²) into the valve's body.

Working medium: liquid, viscous and pulpiform, aggressive and not aggressive media.

Direction of working medium - any.

Full tight shut-off.

Low flow resistance factor - 0,1.

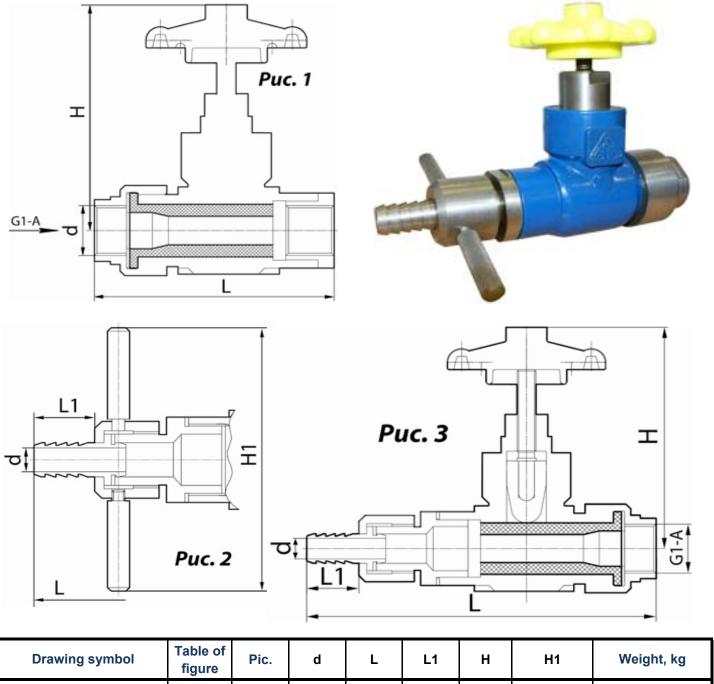
Temperature of working medium up to 60°C.

Main parts material: body - aluminium, sleeve - rubber compound.





Pinch Valve BPA98002-025, 33a30r, 33a30r1, 33a30r2



BPA98002-025-02 33a30r2 1 G1 150 2,2 BPA98002-025-01 2 150 2,5 33a30r1 220 155 35 15 2,3 BPA98002-025 33a30r 235 30 170

The valve PN 1,6 MPa is designed for use in systems of: chemical water treatment for individual dwellings, main vacuum cleaners, integrated wastewater treatment, pump manifold at highly polluted media (sewerage, drainage, food waste, fats, etc.

The valve is equally efficient for watering application with water fine adjustment at $P_{input} \ge 3 \text{ kgf/cm}^2$ and compressed air atomization units.

Joining types: tread (pic. 1), edquick release (pic. 2).

Temperature of working medium: up to 60°C.

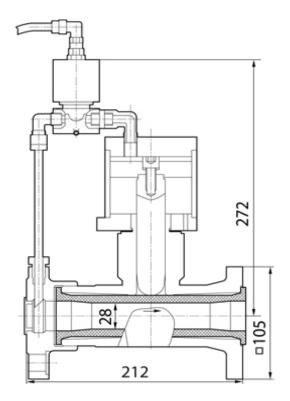
Full tight shut - off.





Device of pipeline emergency closing BPA96001, 33a631p





The fast-operating automatic device of pipeline emergency closing is intended for operative disconnection of water supply on controlled pipeline parts.

The device works from remote control and closes the pipeline on an electric control signal 220V.

Nominal pressure, PN - from 0,2 up to 0,6 MPa (2 - 6 kgf/cm²).

The minimal pressure of operation - 0,2 MPa (2 kgf/cm²).

Nominal bore, DN - 32 mm.

Material - aluminium alloy.

Connection - flanges.

Working medium - water.

Temperature of working medium – up to 130 °C.

Direction of working medium - by the arrow at the body.

Full tight shut - off.

Low flow resistance factor - 0,2.

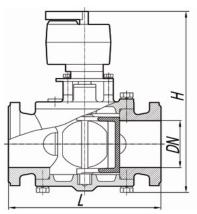


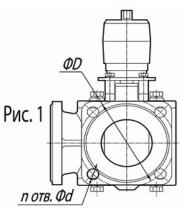


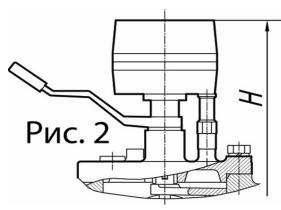
Three-way Valve BPA34000, 11ch912bk, 11ch912bk with Electric Actuating Device











Drawing aymbol		Di	mension	s, mm			Actuator Type	Weight kg	Pic.
Drawing symbol	DN L H D d n		n	Actuator Type	Weight, kg	PIC.			
11ch912bk, BPA 34001	50	200	245	110	0 14 4		BELIMO LR230A	9,7	1
11ch912bk1, BPA 34001	50	200 241 110 14		4	ESBE AB Тип 65	9,5	2		
11ch912bk, BPA 34001	80	240	309	150 18		1	BELIMO HR 230-3	18,7	1
11ch912bk1, BPA 34001	60	240	290	150	10	4	ESBE AB Тип 95	18,5	2
11ch912bk, BPA 34001	100	270	320	170	18	4	BELIMO SR230A	22,0	1
11a912bk, BPA 34000	100	270	288	180	18	4	BELIMO SR230A-S	10,0	1
11ch912bk, BPA 34001	150	350	376	225	18	8	BELIMO SR230A	40,0	1
11ch912bk, BPA 34001	200	400	432	280	18	8	BELIMO SR230A	64,0	1

Rotary type three-way mixing valve designed for automatic control of the heat-transfer's temperature into cooling & heating systems.

The required temperature provides due to the proportional adding of colder stream to hotter, or hotter stream to colder.

Movement of regulating element is realized by the Electric Actuating Device (EAD) with various characteristic.

The installed EAD regulates time of the shutter turn.

Nominal pressure – PN up to 1,0 MPa (10 kgf/cm²).

Capacity characteristic – linear.

Conditional capacity – 160 m³/h.

Working medium - liquid & gaseous.

Temperature of working medium up to +150 °C.

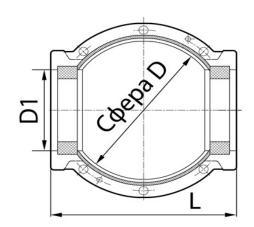
Connection - flanged.

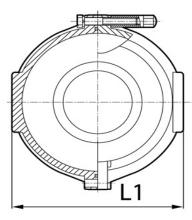
Power supply of electro-actuating device – 230V/50 Hz or 24V/50 Hz.





Repair-jointing Coupling BPA 08001







Naminal Bara, DN mm		Weight, kg				
Nominal Bore, DN mm	D	D1	L	L1	Weight, kg	
50	174	74	234	206	5,2	
65	195	92	250	216	7,1	
100	230	135	282	272	10,9	
150	284	185	320	320	16,5	
200	340	240	335	370	22,7	

Nominal pressure, PN – up to 0,6 MPa (6 kgf/cm²).

Working medium: liquid, not aggressive medium.

Temperature of working medium - up to 60 °C.

Ambient temperature - up to -20 °C.

Installating position on the pipeline - any.

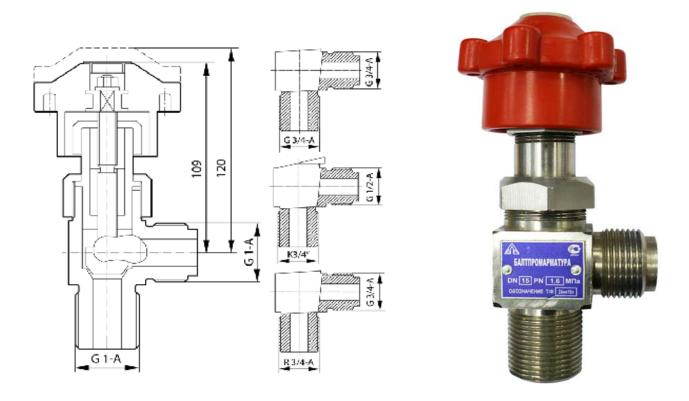
Material of the main parts - aluminium alloy, rubber.

The Coupling is designed to eliminate leakage at damaged pipe's parts (cracks, flaws, etc.) and installation of outside or buried, steel or cast iron pipes and used for sealing of joined bell mouthing and cylindrical parts of the pipeline.





Angle Globe Valve, 24nj16p, BPA23000



Nominal pressure, PN - up to 20 MPa (200 kgs/cm²) for liquid aggressive and not aggressive media.

Nominal pressure, PN - up to 4,0 MPa (40,0 kgs/cm²) for liquid and gaseous chlorine.

Nominal bore, DN - 10, 15; 20; 25 mm.

Weight - 1,10 kg.

Connection to the pipeline - on the customer's requestany, in accordance with the pictures.

Working medium: liquid and gaseous chlorine or another aggressive and not aggressive media.

Temperature of working medium - from -70 up to +200 °C.

Sealing materials - Fluoroplastic-to-Metal.

Full tight shut - off.

Low flow resistance factor - 0.4.

For high reliability of sealing gland in the design the another top seal is stipulated.

Direction of working medium - bilateral.

Material of the basic details is Stainless steel.

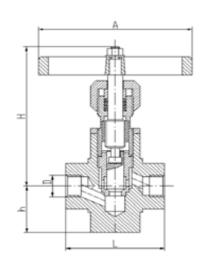
Working position of valve - any.

Rostechnadzor (State Board of Technical Inspection) licenses to design, manufacture and usage of valves for industries connected with handling and (or) storing of highly explosive, fire dangerous, aggressive, toxic and chlorinated substances and compounds available.





Coupled Globe Valve, 24s47nj, E110





Drawing symbol	Table of figures	Nominal bore, DN, mm	D	h	L	н	А	Weight, kg. not more than
E110. 015		15	G 1/2"	40	90	145	140	3,2
E110. 020		20	G 3/4"	40	110	145	140	3,5
E110. 025	24s47nj	25	G 1"	45	130	155	180	4,0
E110. 032	2454/IIJ	32	G 1 1/4"	55	160	210	320	5,7
E110. 040		40	G 1 1/2"	70	180	250	400	6,4
E110. 050		50	G 2"	85	200	300	400	9,6

Nominal pressure PN 16 MPa, (160 kgf/cm²).

Connection to the pipeline – union joints.

The working position and the medium feeding direction - any.

Working medium: water, steam, air, natural gas, liquid and gaseous inert media.

Temperature of working medium from -40 up to +350 °C.

Valve's tightness to class 'B' as per the Russian standard.

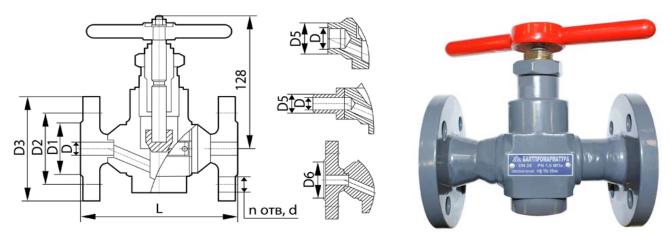
Main part's material: body - carbon steel; spindle, slide - stainless steel.

At the customer's request, other modifications of valves by different parameters (medium, temperature, pressure and part's material) may be manufactured as coordinated with the designer.





Globe Valve BPA 21004



DN	PN				Dime	nsions,	mm					Connection	Weight, kg
DI	1 14	D	D1	D2	D3	D4	D5	D6	L	n	d	Oomiccion	Weight, kg
	16	15	47	65	95		-	-	130	4	14	flanged	3,8
	40	15	47	65	95		-	40	130	4	14	flanged	3,8
15		15	47	75	105	100		40	175	4	14	flanged	4,75
	63	G1/2"	-	-	-		38	-	90	ı	-	socket	2,5
		15	-	-	-		23	-	160			welding	3,5
	16	20	58	75	105		-	-	150	4	14	flanged	4,2
	40	20	58	75	105		•	51	150	4	14	flanged	4,47
20		20	58	90	125	100		51	190	4	18	flanged	5,8
	63	G3/4"	-	-	-		38	-	90	1	-	socket	2,6
		20	-	-	-		28	-	160	-	-	welding	3,7
	16	25	68	85	115		-	-	160	4	14	flanged	4,6
	40	25	68	85	115		-	58	160	4	14	flanged	4,93
25		25	68	100	135	100	-	58	200	4	18	flanged	7,11
	63	G1"	-	-	-		45	-	90	ı	-	socket	2,67
		25	-	-	-		34	-	160	-	-	welding	3,7

DN	PN	Valves Designation	Tightness Class	T _{working} - °C	Working medium	Main Parts Material	
	16	15s65nj, 15s65nj1					
	40	15s22nj, 15s22nj1					
		15s71nj, 15s75nj1	В	from -30 to +350	Liquid not aggressive medium.	Carbon steel	
	63	15s71nj2*, 15s71nj3*					
		15s71nj4**, 15s71nj5**					
	10	15s65p		from -30 to +200	Liquid and gaseos not aggressive medium.		
15	16	15nj65p		from -30 to +200	Liquid and gaseous aggressive medium.	Stainless steel	
20	40	15c22p	^	from -30 to +200	Liquid and gaseos not aggressive medium.	Carbon steel	
25	40	15nj22p	Α	from -70 to +200 Liquid and gaseous aggressive medium.		Stainless steel	
	63	15s71p, 15s71p1*, 15s71p2**		from -30 to +200	Liquid and gaseos not aggressive medium.	Carbon steel	
	03	15nj71p, 15nj71p2**		from -70 to +200	Liquid and gaseous aggressive medium.		
	16	15nj65nj				Stainless steel	
	40	15nj22nj	В	from -70 to +350	Liquid and gaseos not aggressive medium.		
	63	15nj71nj, 15nj71nj1*, 15nj71nj2**					

^{*} soced connection, ** welding connection. Manufacturing for different PN by customer's request is possible.

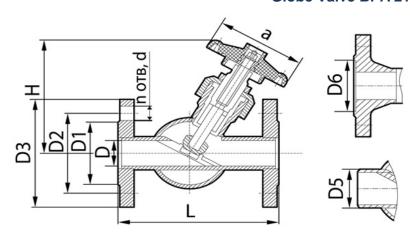
Direction of working media - any.

Low flow resistance factor - not more than 4,5.





Globe Valve BPA 21005





DN	PN				Di	mensio	ns, mm						Connection	Weight, kg											
DN	1 14	D	D1	D2	D3	D4	D5	D6	L	Н	n	d	Connection	Weight, kg											
	16		78	100	135	100	_	-	180		4	18		6,5											
32	40	32	70	100	155		_	66	100	124		10	flanged	7,1											
32	63	32	78	110	150	100	1	66	260	124	4	22		9,3											
	03			-			50	-	150			-	welding	3,5											
	16	40	88	110	145	145 200 4 18 flange		8																	
40	40		00	110	145		_	76		4	10	flanged	8,6												
40	63		40	40	40	40	40	40	40	40	40	40	40	40	88	125	165		-	76	260	136	4	22	
	03			-		160	50	-	144		-		welding	4,5											
	16		102	125	160	100	_	-	230		4	18		11											
50	40	50	102	123	100		_	88	230	100	+	10	flanged	12											
50	62	50	102	135	175		-	88	300	190	4	22	•	15,7											
	US			-		1	60	-	170			-	welding	7											

DN	PN	Valves Designation	Tightness Class	T _{working} - °C	Working medium	Main Parts Material
	16	15s65p				
	40	15s22p	Α	from -30 to		
	63	15s71p 15s71p1*	,,	+200	Liquid and gapess not aggressive medium	Carbon steel
	16	15s65nj			Liquid and gaseos not aggressive medium.	Calbuit steel
	40	15s22nj	В	from -30 to		
32	63	15s71nj 15s71nj1*	Б	+350		
40	16	15nj65p				
50	40	15nj22p	Α	from -30 to		
	63	15nj71p 15nj71p1*	^	+200	Liquid and gassaus aggressive modium	
	16	15nj65nj			Liquid and gaseous aggressive medium.	Stainless steel
	40	15nj22nj	В	from -70 to		
		15nj71nj 15nj71nj1*	Б	+350		

^{*} soced connection, ** welding connection. Manufacturing for different PN by customer's request is possible.

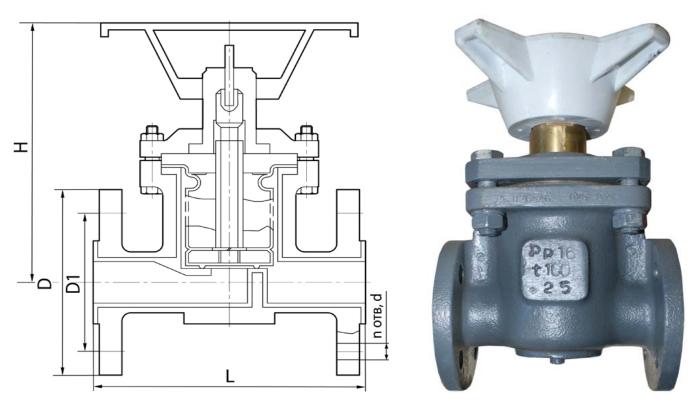
Direction of working media - any.

Low flow resistance factor - not more than 4,5.





Bellows Lined Globe Valve, 13s72p, P26548



	Material of main parts					
Drawing symbol	Body	Body Body lining Bellows		Weight, kg		
P26548-025; -01				9,1		
P26548-032; -01		Fluoroplast F-42LD-2 Fluoroplast F-2M-B	10,1			
P26548-050; -01	Casting			17,0		
P26548-025-02; -03	Casting			9,1		
P26548-032-02; -03			Fluoroplast F-2M-B	10,1		
P26548-050-02; -03				17,0		

Drawing symbol	Nominal bore	Dimensions, mm					
Drawing Symbol D	DN, mm	L	н	D	D1	d	n
P26548-025	25	160	200	115	85	14	4
P26548-032	32	180	200	135	100	18	4
P26548-050	50	230	190	160	125	18	4

Drawing symbol	Table of figures	Nominal pressure PN, MPa (kgf/cm²)	Working medium	Concentration, %	Temperature, °C
			Nitrio a aid	up to 10	100 60
			Nitric acid	up to 40 up to 50	20
P26548-025			Sulfuric acid	up to 60	100
			Hydrochloric acid	up to 37	100
			Phosphoric acid	up to 95	100
P26548-032	13s72p	0,63 (6,3)	Hydrofluoric acid	up to 30 up to 60	100 27
		(0,3)	Hydrofluosilicic acid	up to 35	100
			Acetic acid	up to 80	100
P26548-050			Formic acid	up to 100	100
			Acids - citric, butyric, maleic, benzoic	any	100
P26548-025-02			Solutions of salts mineral and organic acids	any	100
			Alkaline solutions	any	100
			Hydrogen sulfide	-	100
P26548-032-02	40-70-4	1,6	Hydrogen chloride	-	100
	13s72p1	(16,0)	Ammonia gas	any	100
			Formaldehyde	up to 50	100
P26548-050-02			Saturated hydrocarbons - methane, butane, propane, etc.	any	100
			Carbon tetrachloride	-	100

Direction of working medium - any.

Working position - any.

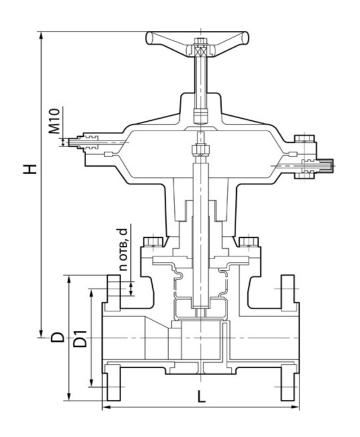
Full tight shut - off.

Application with other working media is permitted subject to agreement with the manufacturer.





Bellows Lined Globe Valve with Pneumatic Actuator, 13s672p1, P26589





Drawing overhal		Majaht ka		
Drawing symbol	Body	Body lining	Bellows	Weight,kg
P26589-025;-01				11,0
P26589-032;-01	Casting	Fluoroplast	Fluoroplast	13,0
P26589-050;-01				19,5

Drawing symbol	Nominal Bore	Dimensions, mm					Dimensions, mm			
	DN, mm	L	Н	D	D1	d	n			
P26589-025;-01	25	160	330	115	85	14	4			
P26589-032;-01	32	180	330	135	100	18	4			
P26589-050;-01	50	230	390	160	125	18	4			

Working medium	Concentration, %	Temperature, oC
	up to 10	100
Nitric acid	up to 40	60
	up to 50	20
Sulfuric acid	up to 60	100
Hydrochloric acid	up to 37	100
Phosphoric acid	up to 95	100
Hydrofluoric acid	up to 30	100
Trydrondone acid	up to 60	27
Hydrofluosilicic acid	up to 35	100
Acetic acid	up to 80	100
Formic acid	up to 100	100
Acids - citric, butyric, maleic, benzoic	any	100
Solutions of salts mineral and organic acids	any	100
Alkaline solutions	any	100
Hydrogen sulfide	-	100
Hydrogen chloride	-	100
Ammonia gas	any	100
Formaldehyde	50	100
Saturated hydrocarbons - methane, butane, propane, etc.	any	100
Carbon tetrachloride	_	100

Direction of working medium - any. Working position - any.

Operate pressure for pneumatic actuator - Poper 0,5-0,6 MPa (5,0-6,0 kgf/cm2). Full tight shut - off.

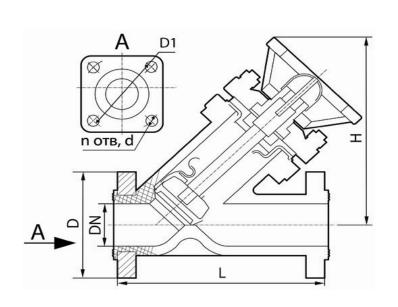
Application with other working medium is permitted subject to agreement with the manufacturer.

It is prohibited to use the valve with the following media: fuming nitric acid, chlorosulfonic acid, perchloroetylene, cyclohexane, dimethyl formamide, acetone, ketone, complex esters.





Bellows Globe Valve, 15p67p, P26523





Drawing symbol	Drawing symbol Nominal bore, DN mm.				ions, m	m.		
Drawing Symbol	Nominal bore, DN mm.	Weight, kg	L	Н	D	D1	d	n
P26523-025	25	2,47	160	220	□90	85	14	
P26523-032	32	2,62	180	220	□105	100		4
P26523-050	50	3,45	230	220	□125	125	18	4
P26523-100	100	12,2	350	300	Ø 205	170		

Material of main parts		Temperature, ^O C		
body	bellows	working medium	ambient	
pentaplast	fluoroplast	from -5 up to +100	from 5 up to ±40	
polypr	polypropylene		from -5 up to +40	
Frost-resistant polypropylene		from -30 up to +70	from -30 up to +40	

Nominal pressure, PN - from 10^{-3} mm. mercury up to 0,6 MPa (6 kgf/cm²) for DN 25, 32, 50 mm. and PN - from 0 MPa up to 0,4 MPa (4 kgf/cm²) for DN 100 mm. Connection - flanges.

Sizes of flanges of the pipeline - to the Russian standard, at PN 1.0 MPa (10 kgf/cm²) for DN 25, 32, 50 mm. and at PN 0.63 (6.3 kgf/cm²) for DN 100 mm. modification 1, row 2.

Working position - any.

Direction of working medium - under the plug.

Hydraulic resistance factor for DN 25, 32, 50 mm. - not more than 5, for DN 100 mm. - not more than 6. Full tight shut - off.

The vacuum valve must be vacuum - tight in the plug and to envirounment.

Application of screw-type bellows quarantees tightness to environment.

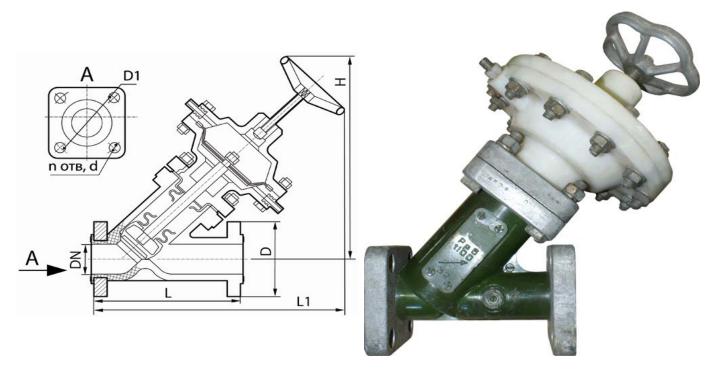
Working medium	Concentration %	Temperature °C		
	10	100		
Nitric acid	30	65		
	50	27		
Sulfuric acid	up to 60	100		
Sulfuric acid	up to 96	65		
Hydrochloric acid	up to 37	100		
Phosphoric acid	up to 85	100		
	up to 30	100		
Hydrofluoric acid	up to 40	80		
	up to 60	27		
Hydrofluosilicic acid	up to 35	100		
Acetic acid	up to 80	100		
Formic acid	up to 90	100		
Acids - citric, butyric, maleic, benzoic	any	100		
Solutions of salts mineral and organic acids	any	100		
Alkaline solutions	any	100		
Hydrogen sulfide	_	100		
Hydrogen chloride (dry gas)	_	25		
moist gas	_	from 20		
Ammonia gas	_	100		
Formaldehyde	50	100		
Saturated hydrocarbons - methane, butane, propane, etc.	any	100		
Carbon tetrachloride	_	100		
Ethanol	96	100		
Use of valve with following media is prohibited	Fuming nitric acid, oleum, chlorosulfonic acid, perchlorocthylene, cyclohexanone, dimethyl-formamic acetone, ketone, esters, tetrahydrofurane, benzine, tetramine, trichlorthylene, tetrachlormethane, triethanolamine, tetrachloroethane, benzol, totuol.			

Modification could use with liquid food products and drinking water avialability.





Bellows Globe Valve with Pneumatic Actuator, 22p619bk, P26528



Drowing overhol	Dimensions, mm								
Drawing symbol	DN, mm	Weight, kg	L	L1	Н	D	D1	d	n
P26528-025	25	5,2	160	320	310	□90	85	14	
P26528-032	32	6,2	180	320	310	□105	100		1
P26528-050	50	7,2	230	366	320	□125	125	18	4
P26528-100	100	15,0	350	460	435	Ø 205	170		

Material of main parts		Temperature, ^o C		
body	bellows	working medium	ambient	
pentaplast	fluorplast	from -5 up to +100	from -5 up to +40	
polyprop	polypropylene		110111 -3 up to +40	
frost-resistant polypropylene		from -30 up to +70	from -30 up to +40	

Nominal pressure, PN - from 10-3 mm. mercury up to 0,6 MPa (6 kgf/cm²) for DN 25, 32, 50 mm. and PN - from 0 MPa up to 0,4 MPa (4 kgf/cm²) for DN 100 mm. Connection - flanges.

Sizes of flanges of the pipeline - to the Russian standard, at PN 1.0 MPa (10 kgf/cm²) for DN 25, 32, 50 mm. and at PN 0.63 (6.3 kgf/cm²) for DN 100 mm. modification 1, row 2.

Working position - any.

Direction of working medium - under the plug.

Low flow resistance factor for DN (25, 32, 50) - 5, for DN 100 - 6.

Full tight shut - off.

Application of screw-type bellows guaranties tightness in respect of environment.

Operate pressure for pneumatic actuator P_{oper} 0.6 MPa (6 kgf/cm²).

Working medum	Concentration %	Температура °C
	10	100
Nitric acid	30	65
	50	27
Sulfuric acid	up to 60	100
Sullulic acid	up to 96	65
Hydrochloric acid	up to 37	100
Phosphoric acid	up to 85	100
	up to 30	100
Hydrofluoric acid	up to 40	80
	up to 60	27
Hydrofluosilicic acid	up to 35	100
Acetic acid	up to 80	100
Formic acid	up to 90	100
Acids - citric, butyric, maleic, benzoic	any	100
Solutions of salts mineral and organic acids	any	100
Alkaline solutions	any	100
Hydrogen sulfide	_	100
Hydrogen chloride (dry gas)	_	25
moist gas	_	from 20
Ammonia gas	_	100
Formaldehyde	50	100
Saturated hydrocarbons - methane, butane, propane, etc.	any	100
Carbon tetrachloride	_	100
Ethanol	96	100

Modification could use with liquid food products and drinking water aviable.

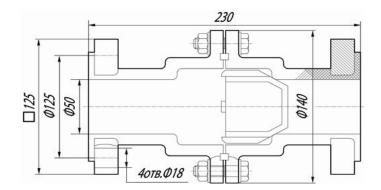
Application with other working medium is permitted subject to agreement with the manufacturer.

Use of valve with following media is prohibited: fuming nitric acid, oleum, chlorosulfonic acid, perchlorocthylene, cyclohexanone, dimethyl-formamide, acetone, ketone, esters, tetrahydrofurane, benzine, tetramine, trichlorthylene, tetrachlormethane, triethanolamine, tetrachloroethane, benzol, totuol.





Check Valve, 16p6bk, P41101-050





Working medium	P41101-050, P41101-050-01, P41101-050-02, P41101-050-03			
)	Concentration %	Temperature ^O C		
Nitric acid	20	50		
	up to 30	60		
Sulfuric acid	up to 40	40		
	up to 70	20		
Lludrophlaria agid	up to 30	60		
Hydrochloric acid	more than 30	20		
Phosphoric acid	up to 80	60		
Lludrafluaria acid	up to 40	50		
Hydrofluoric acid	up to 60	20		
Hydrofluosilicic acid	up to 30	20		
A cotic coid	up to 80	40		
Acetic acid	up to 60	60		
Formic acid	up to 50	60		
Acids - citric, butyric, maleic, benzoic	any	70		
Solutions of salts mineral and organic acids	any	70		
Alkaline solutions	any	70		
Formaldehyde	up to 10	40		
Formalderlyde	up to 40	30		
Ethanol	up to 96	70		

Using valve with following fluids has prohibited: tetrahydrofurane, benzine, tetramine, trichlorethylene, tetrachlormethane, triethanolamine, tetrachloroethane, benzol, totuol.

DN - 50, PN - 0,6 MPa (6kgf/cm²).

Working medium temperature: from -30 up to +70°C.

Connection of the valve to the pipeline - flanged.

Hydraulic resistance factor - not more than 3.

Direction of fluid flow - under the plug.

Working position of the valve - any.

Body and Plug materials - polypropylene and frost-resistance polypropylene.

Weight - 2,2 kg.

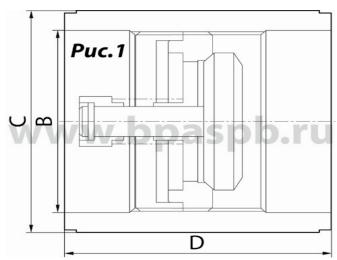
Service conditions - not routinally heated indoor facilities with natural ventilation, without artificially controlled climatic conditions in temperate climate regions.

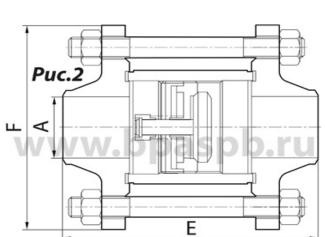
Application with other working media is permitted subject to agreement with the manufacturer.

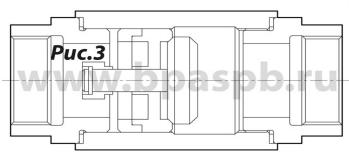




Steel Check Valve, 16s84nj, 16nj84nj, SH084, SH085











DN	Α	В	С	D	E	F	Weight, kg Pic. 1 / Pic. 2	Resistance coefficient
15	12	29	39	55	120	95	0,8 / 2,4	4,2
20	18	36	50	60	125	105	0,9 / 2.7	4,0
25	25	43	57	60	130	115	1,2 / 3,5	3,9
32	31	51	65	65	150	135	1,8 / 5,4	3,1
40	38	61	75	90	180	145	2,1 / 6,3	2,9
50	48	73	87	90	180	160	2,5 / 7,9	2,8
80	78	106	120	150	260	195	4,6 / 14	3,8
100	96	129	140	180	310	230	7,6 / 22	4,2

Drawing symbol	Туре	Material of the main parts	Working medium	Type of joining to the pipeline
SH084	16s84nj	carbon steel	liquids and gaseous,	clamping joint
SH084-01	16s84nj-1		inert	mating flanges
SH085	16nj84nj	stainless steel	liquids and gaseous,	clamping joint
SH085-01	16nj84nj-1	Stanness Steel	corrosive	mating flanges

The working position - any.

The medium feeding direction is shown by the arrow on the body.

At the customer's request, other modifications of valves for different parameters (medium, Tp, PN, types of joints and materials of parts) may be manufactured as coordinated with the designer.

Nominal bore DN 15, 20, 25, 32, 40, 50, 80, 100 (1/2", 3/4", 1", 11/4", 11/2", 3", 4").

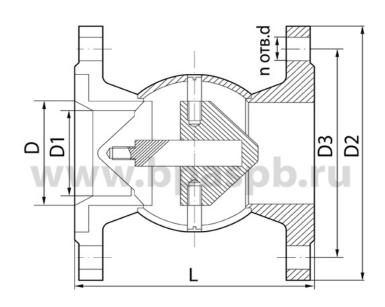
Working pressure - 4,0 MPa (40 kgf/cm²), (300 ANSI).

Temperature of working medium - from -60 up to 359 °C.





Check Valve, 16s87p, 16nj87p, BPA41001





Nominal Bore,			Dimensi	ons, mm			n no	Woight kg
DN mm	D	L	D1	D2	D3	d	n. pc	Weight, kg
50	50	140	40	160	125	18	4	8,7
80	80	170	65	195	160	18	4	11,9

Nominal pressure, PN – up to 1,6 Mpa (16 kgf/cm²).

Connection - flanges.

Working medium: liquid and gaseous, not aggressive and aggressive media.

Temperature of working medium - up to 200°C.

Direction of working medium - by the arrow at the body.

Sealing materials - fluoroplast.

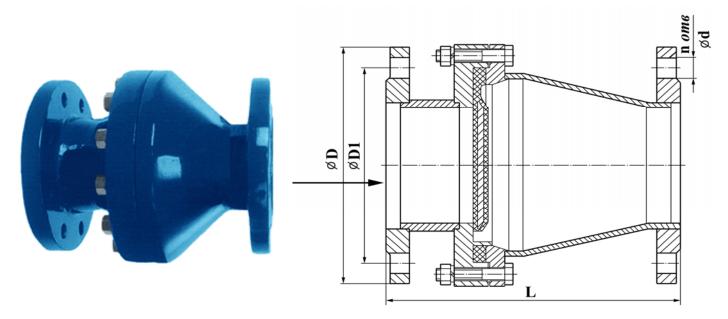
Working position - any.

Material of the main parts - carbon steel - for not aggressive media, stainless steel - for aggressive media.





Check Valve, BPA44000, 19s88r



Nominal Bore, DN		Di	Flow resistance	Wajaht ka				
(mm)	L	D	D 1	d	n	factor	Weight, kg	
50	160	160	125	18	4	1,4	8,8	
80	205	195	160	18	4	1.5	14	
100	240	215	180	18	8	1,5	17,8	
150	330	280	240	22	8	1,8	43,3	

Nominal pressure, PN – up to 0,6 Mpa (6 kgf/cm²).

Connection - flanges.

Working medium: liquids, including industrial wastewater.

Temperature of working medium - up to 60°C.

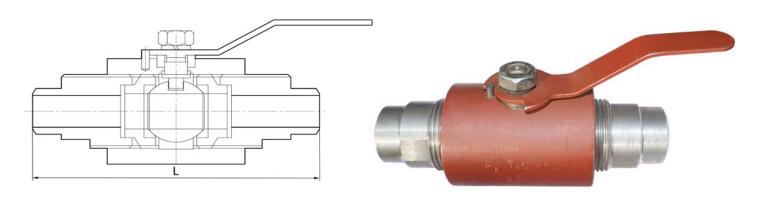
Давление номинальное, PN - до $0.6 \text{ M}\Pi \text{a} (6 \text{ кгс/см}^2).$

Material of the main parts: body - steel with anticorrosive coat, disc - reinforced rubber.





Ball Valve, 10s7p, SH102



The working position and the medium feeding direction - any.

Valve tightness should be not lower than class 'C' as per the Russian standard.

Ball valve should be jointed to the pipeline by means of union joints and welding joints.

Construction and materials to be used, type of jointing to the pipeline, the complete set of delivery should be determined in the order.

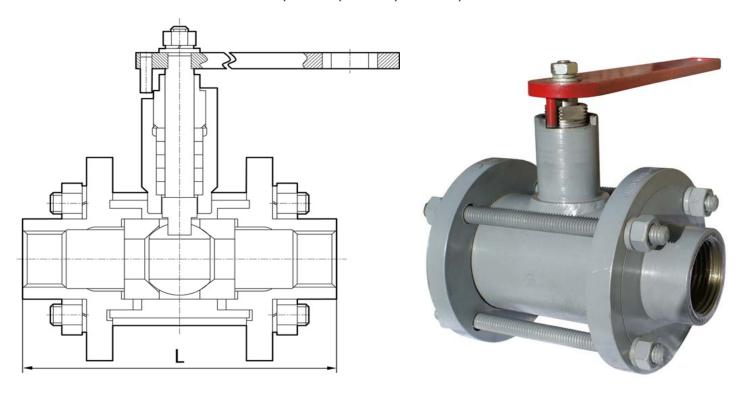
At request of the customer, other modifications of the ball valve, for other parameters (medium, T, PN, joints and materials) might be manufactured.

Drawing symbol	SH	104	SH	102		
Table of figures	10s	7p1	10s7p			
Connection	union joints welding jo					
Working medium	Liquid, gaseous, corrosive and inert media, natura					
Temperature of working medium, ^o C		from -40 up	to +180			
Material of the main parts		Carbon steel, stainless steel				
Working pressure, MPa		1,6				
Nominal bore, mm	10	15	20	25		
Weight, kg	1,9	1,9	2,9	3,4		
L, MM	160	160	200	240		





Ball Valve, 10s8br, 10s9br, 10s10br, BPA39003



Nominal pressure, PN - up to 1,6; 2,5; 4,0 MPa (16;25;40 kgf/cm²).

Nominal bore -10; 15; 20; 25; 32; 40; 50 mm.

Connection – flanged, union, welding joints.

Working medium: water, steam.

Temperature of working medium - up to 350°C.

Sealing materials - metal-to-metal.

Tightness - class 'C' according to the Russian State Standart.

Direction of working medium - bilaterial.

Body material - carbon steel.

Working position of the valve - any.

Drawing symbol	Table of figures	PN, MPa (kgf/cm²)	L, mm	Pipeline connection	Weight, kg
BPA39003-010	10s8br		156	flanged	2,6
-01	10s8br1	1,6 (16)	94	union	1,5
-02	10s8br2		104	welding	1,4
-03	10s9br		160	flanged	2,7
-04	10s9br1	2,5 (25)	94	union	1,5
-05	10s9br2		104	welding	1,4
-06	10s10br		176	flanged	2,75
-07	10s10br1	4,0 (40)	94	union	1,5
-08	10s10br2		104	welding	1,4
BPA39003-015	10s8br		156	flanged	3
-01	10s8br1	1,6 (16)	104	union	1,7
-02	10s8br2		104	welding	1,6

-03	10s9br	1 .	160	flanged	3
-04	10s9br1	2,5 (25)	94	union	1,7
-05	10s9br2	1	104	welding	1,6
-06	10s10br	1	176	flanged	3,2
-07	10s10br1	4,0 (40)	94	union	1,7
-08	10s10br2	1 .,0 (10)	104	welding	1,6
BPA39003-020	10s8br	 	165	flanged	4
-01	10s8br1	1,6 (16)	110	union	2,1
-02	10s8br2	1 / }	110	welding	2
-03	10s9br	† †	170	flanged	4
-04	10s9br1	2,5 (25)	110	union	2,1
-05	10s9br2	-,	110	welding	2
-06	10s10br	† †	190	flanged	4
-07	10s10br1	4,0 (40)	110	union	2,1
-08	10s10br2	1 .,0 (10)	110	welding	2
BPA39003-025	10s8br	+	168	flanged	5,25
-01	10s8br1	1,6 (16)	110	union	2,7
-02	10s8br2	1,5 (10)	110	welding	2,7
-03	10s9br		168	flanged	5,1
-04	10s9br1	2,5 (25)	110	union	2,7
-05	10s9br1	- 2,3 (23)	110	welding	2,7
-06	10s3012 10s10br	+	194	flanged	5,1
-07	10s10bi	10(40)	110	union	2,7
-08	10s10br1	4,0 (40)	110	welding	2,7
BPA39003-032	10s10b12	+	180		6,1
-01	10s8br1	1 6 (16)	130	flanged union	2,6
-02	10s8br2	1,6 (16)	130	welding	2,6
-03	10s9br	+	184	flanged	6,4
-03	10s9br1	2.5 (25)	130	union	2,6
-05	10s9br2	2,5 (25)	130	welding	2,6
-06	10s9012 10s10br	+	235	flanged	6,3
-07	10s10bi	4,0 (40)	130	union	2,6
-08	10s10br1	4,0 (40)		welding	2,6
BPA39003-040		+	130	flanged	7,1
-01	10s8br 10s8br1	1,6 (16)	184	union	7,1
-02		1,6 (16)	184		
-02	10s8br2	+	130	welding	2,6 7,3
-03	10s9br	2 5 (25)	192	flanged union	7,3
-04	10s9br1	2,5 (25)	130		
	10s9br2	 	130	welding	2,6
-06 -07	10s10br	1 40(40)	240	flanged	7,1
-07	10s10br1	4,0 (40)	130	union	
	10s10br2		130	welding	2,6
BPA39003-050	10s8br	1 0 (10)	260	flanged	14,5
-01	10s8br1	1,6 (16)	160	union	9
-02	10s8br2	 	160	welding	8,8
-03	10s9br	1 25 (25)	265	flanged	14,8
-04	10s9br1	2,5 (25)	160	union	9
-05	10s9br2	 	160	welding	8,6
-06	10s10br		280	flanged	14,3
-07	10s10br1	4,0 (40)	160	union	9
-08	10s10br2		160	welding	8,6